Subject : Precision Machine

## HAZLETON AREA SCHOOL DISTRICT



## DISTRICT UNIT/LESSON PLAN

Unit Plan						
<b>Unit Title:</b> an educational unit title summarizes content across several lessons that est content areas.	ablishes and reinforces certain skills and essential knowledge for grade levels and					
Examples - Building Complete Sentences						
<b>Essential Questions:</b> Essential questions are concept in the form of questions. Que lesson or unit. Essential questions are initiators of creative and critical thinking. Essential curriculum						
Examples - What must a scientist do in order to research something? What is the role of geometry in advertising, architecture, or Do stories need a beginning, middle, and end? Why? How do people express themselves through art today?	fabric design?					
Standards: PA Core Standards, PA Academic Standards/Anchors (based on subject)						
Summative Unit Assessment :						
Summative Assessment Objective	Assessment Method (check all that apply)					
Students will-	Rubric Checklist Unit Test Group					
	Student Self-AssessmentPerformance Assessment					
	Other (explain)					

Teacher Name : Joseph Chicalese Building: Subject : Precision Machine

Start Date(s): 12/16-20

	DAILY PLAN						
Day DT	Objective (s)	рок	Activities / Teaching Strategies	Grouping	Materials / Resources	Assessment of Objective (s)	
M 1	Level I & Manuf. Tech – Learning objectives: Identify the parts of a thread and define thread terminology Task 710 Level II & III Nims Benchwork, Nims Drill Press, Nims Milling, Nims Turning between centers.		Students will identify the parts of a thread and define thread terminology. Students will continue Nims projects by levels.		PMT handbook Unit 4 Section 5 Nims blueprints and necessary tooling and machinery.	Formative- Summative- Student Self – Assessment-	
T 2	Level I & Manuf. Tech – Learning objectives: Identify and describe the class fits for external and internal threads. Task 710 Level II & III Nims Benchwork, Nims Drill Press, Nims Milling, Nims Turning between centers		Students will identify the class fits of internal and external thread forms. Students will continue with Nims projects by levels.		PMT handbook Unit 4 Section 5 Nims blueprints and necessary tooling and machinery.	Formative- Summative- Student Self - Assessment-	
W 3	Level I & Manuf. Tech. Learning Objectives: Describe the process of lathe threading. Task 710 Level II & III Nims Benchwork, Nims Drill Press,Nims Milling, Nims Turning between centers.		Students will identify the process and set up of manual lathe threading procedures. Students will continue Nims projects by levels		PMT handbook Unit 4 Section 5 Nims blueprints and necessary tooling and machinery.	Formative- Summative- Student Self - Assessment-	

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	Level I & Manuf. Tech Learning	Students will locate thread reference data from the	PMT handbook Section 5	Formative-
	Objectives: Accurately locate thread reference data from the machinist handbook and perform calculations for thread cutting.	machinist handbook and perform calculations for thread cutting.	Unit 4 Engine lathe, tooling and material	Summative-
т Н 4	Task 710 Level II & III Nims Layout, Nims Benchwork, Nims Drill Press, Nims Milling, Nims Turning between centers	Students will continue with Nims projects by level.	Nims blueprints and necessary tooling and machinery.	Student Self - Assessment-
F 5	Level I & Manuf. Tech – Learning objectives: Perform the proper set up of a work piece and cutting tool insert for thread cutting along with the safety procedures. Task 710 Level II & III Nims Layout, Nims Benchwork, Nims Drill Press, Nims Milling, Nims Turninig between centers.	Hand on demonstration for the proper set up of the lathe for manual machine thread cutting and safety procedures.   Students will then demonstrate the procedure for a thread cutting operation on the lathe.   Students will continue with Nims projects by level.	Engine lathe, tooling and mater Nims blueprints and necessary tooling and machinery.	ial Formative- Summative- Student Self - Assessment-